

wherein the end portion of the optical fiber is offset with respect to a fixed portion of the optical fiber, which fixed portion is below the end portion and which fixed portion is sealed within the insertion tube, to bend the optical fiber between the end portion and the fixed portion of the optical fiber.

2. The optical device module according to claim 1, wherein a ring member having a through hole for inserting the optical fiber is inserted co-axially within the insertion tube and sealed with the insertion tube by soldering, through the ring member.